

Work Order ID 50659

July 20, 2009 10:08:36 AM



Page 1

Item ID: D2618

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Bushing

Start Date: 07/20/2009 Start Qty: 60.00



Cust Item ID:

Required Date: 07/22/2009 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan: *MTF*

Date: *09-07-20*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2618

Rev B1

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA195 & Dwg D2618.112-Deburr

09.07.20

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

09.07.20 *43* *63*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

09/07/23 *63*

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Page 2

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Setup Start

Stop

Start Date: 07/20/2009 Start Qty: 60.00

Required Date: 07/22/2009 Req'd Qty: 60.00

Cust.Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 39

0.00



Packaging

Memo

0.00

Packaging

13 9/17/09 (63)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/27

u 9.07.24

Picklist Print

July 20, 2009 10:08:36 AM

Work Order ID: 50659

Parent Item: D2618RevB1

Parent Item Name: Bushing

Comments:

Start Date: 07/20/2009

Required Date: 07/22/2009

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRLNR0.750		Purchased	No			100	f	79.6200	16.2947			



Delrin Round Bar 0.75"

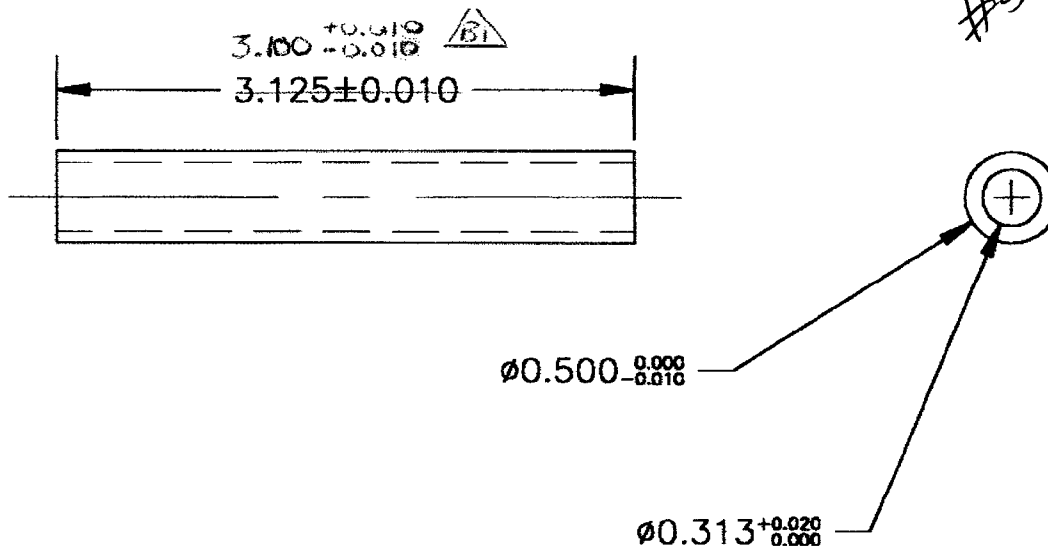
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	79.62	
109183	1.84	
110962	77.78	

11.2' *HP 07/07/20*



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
BI	UP-# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON